

FITTING INSTRUCTIONS

Rear Skirt BMW E46 M-LINE

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Contents

1	Rear skirt for vehicles without PDC - 30 67 361 KER	
	Rear skirt for vehicles with PDC - 30 67 362 KER	
2	Screw 7 x 70 mm	May be ordered additionally if required:
2	Spacer 30 mm	
2	Cover for tail pipe opening	
6	Self tapping screw 3.9 x 16 mm	
2	Stamped nut 3.9 mm	
2	Stamped nut 6.5 mm	
		1 Carbon splitter
		4 Stamped nut 3.9 mm
		4 Self tapping screw 3.9x22 mm

Also required for sedan/saloon: (available either from Kerscher or your BMW dealer)	1 Cover	Orig.-BMW Ref. 51 12 8 222 612
	1 Reflector	Orig.-BMW Ref. 63 14 8 376 873
	1 Reflector	Orig.-BMW Ref. 63 14 8 376 874

(1) Preparation

- Remove the original rear skirt.
- Dismantle the fixing core from the original rear skirt.
- Remount the core on the vehicle.
- Push the unpainted Kerscher rear skirt over the fixing core.
- Attach the rear skirt by using the original screws in the standard fixing points either side (use washers to align the skirt if necessary).
- Using a 7.5mm (9/32") bit, drill a hole through the skirt and original core in the positions marked at the top of each of the openings in the rear skirt.
- Remove the spare wheel from the vehicle.
- Drill a hole through the rear skirt and into the spare wheel recess in the positions marked in the middle area of the skirt using a 3mm (1/8") drill bit. Fix the rear skirt using 3.9 x 16 mm screws and stamped nuts.
durch Heckschürze und Reserveradmulde bohren (3mm-Bohrer). Heckschürze mit Blechschrauben 3,9 x 16 mm und Blechmutter verschrauben.
- Insert the spacers provided from behind so that they lie between the skirt and the core where the hole were drilled previously. Fix the skirt using M7 x 70 screws and 6.5mm stamped nuts.

- Using a 5mm (3/16“) bit, drill through the Carbon splitter in the 4 points marked (if Carbon splitter required).
- Also using the 5mm (3/16“) bit, drill through the rear skirt in the 4 positions marked between the two openings for the tail pipes
- Fit the Carbon splitter using 4 self tapping screws 3.9 x 22 mm and 3.9mm stamped nuts.
- Dismount the rear skirt and rework if necessary.

(2) Painting

Painting

→ **Paint the rear skirt and cover for the towing eye in line with the following instructions.**
 → **If wished, sand the splitter with 1200 corn sandpaper and then paint with clear coat paint.**

- Paint the rear skirt in line with the following instructions.
- If wished, sand the splitter with 1200 corn sandpaper and then paint with clear coat paint.

Standex Paint System	
Application:	Plastic
Base: Note base preparation	GRP, ABS, PUR
Preparation: Completely remove all oil and grease	Clean with oil and soap, rinse with clear water, dry.
	Clean repeatedly with constantly fresh thinners 11100 and scouring pad (Scotch Brite)
	Rinse with thinners 11100
	Dry and prime
Finish:	Plastic Primer (B 66/720)
	Fill and finish as necessary with Standox-Soft Feinplastic Plastic Filler (B32/730)
	Two pack top coat with 30 % Elasticiser or Standox Base coat and two pack clear coat with 30 % Elasticiser

(3) Final assembly

- Cut out the covers for the tail pipe openings as required depending on the exhaust system fitted (4 or 2 tail pipes).
If a standard exhaust system is fitted, then the tail pipes will have to be modified.
- Place the covers for the openings in the rear skirt as appropriate.
Using a 3mm (1/8“) bit drill through the two holes in the covers approx. 15mm (5/8“) into the horizontal rib. Fix the covers with 3.9 x 16 mm screws.

- Mount the pre-assembled part on the vehicle, rework the openings for the tailpipes if necessary.
- Fix rear skirt as described under “Vormontage”

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